



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SWA10A-700
Job Sheet 169727



Part No: SWA10A-700

Job Qty: 10 ea

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/20/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: East Coast Aviation LLC (CECOA01)

745 Atlanta Road, Suite 202 Cumming, GA, 30040 USA ph:(770) 886-7758 fx:(888) 875-8466.

Note: DWG SWA10A-700 Rev 4

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	12/13/17	12/13/17	0.00	0.00	Start Up Machining-4		OK 18/02/03
105	Bandsaw	10 pcs	12/13/17	12/13/17	0.00	2.50	Bandsaw1		OK 18/02/03
110	Mori Seiki	10 pcs	12/14/17	12/14/17	0.00	2.50	MORI NV5000-2		OK 18/02/03
120	QC	10 pcs	12/14/17	12/14/17	0.00	0.00	QC2		OK 18/02/03
130	QC	10 pcs	12/14/17	12/14/17	0.00	0.00	QC8		DA 18-02-06
140	QC	10 pcs	12/14/17	12/14/17	0.00	0.00	QC5		38
141	Outsource	10 pcs	12/29/17				ATG001-VC	Outsource 10y	AT 9-89 18/02/16
142	Packaging	10 pcs	12/29/17	12/29/17	0.00	0.00	Packaging2		AT 18/02/16
150	QC	10 pcs	12/29/17	12/29/17	0.00	0.00	QC6		38
151	Small Fab	10 pcs	12/29/17	12/29/17	0.00	0.00	Small Fab-6		MIL 9-89 DAS
152	QC	10 pcs	12/29/17	12/29/17	0.00	0.00	QC5		38
160	Packaging	10 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		9-89
170	QC21-SA	10 Ea	12/29/17	12/29/17	0.00	0.00	QC21		DA 21 MAY 03 2018

Part Op 105 - Cut blanks to 5.625" (Makes 4pcs.)

Descriptions: 110 - 1-Machine as per folio FB659 FOLIO REV: _____ DWG REV: _____ 2-Debur ***Blanks cut to 5.625" makes 4pcs.***

141 - Issue P/O to ATG: _____ -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2

-Certificate of Conformity is required

151 - Laser engrave P/N as per DWG.

160 - Bag and tag

P10:038962 DAS 13 FEB 07 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.625X01.500	1	21	0	0

Part Specifications

Specifications could not be found.

5021832+2
5017555+1

DART
AEROSPACE
S038666



Wire Clamp

PART NO: SWA10A-700
Original Serial #: S038666
Revision:
Operation:
Change No:

Start up Operation

02/03/18
Job No: 169727

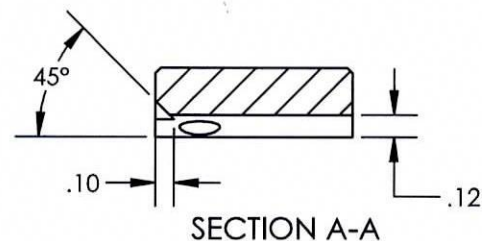
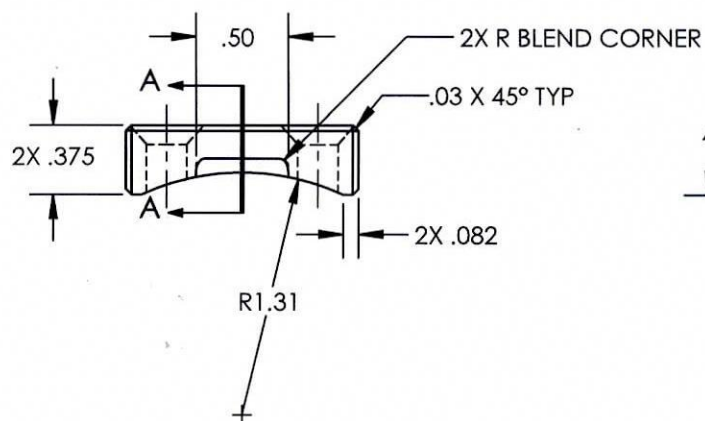
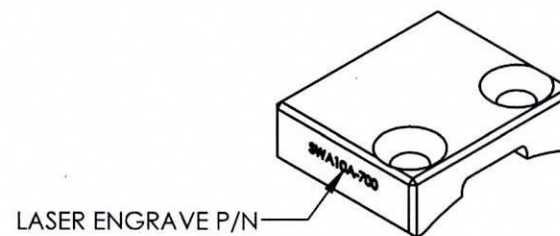
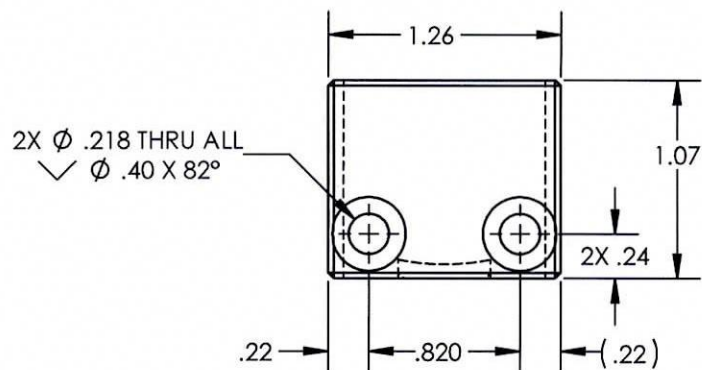
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	11/13/2012	JAG	
4	16-0271	CH'D DIM WAS 2X R.05 IS 2X R BLEND CORNER.	12/28/2016	RJC	JAG



SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 169727MCS
 17-12-20

DART AEROSPACE	
TITLE WIRE CLAMP	
DWG NO. SWA10A-700	REV 4
MAT'L 6061-T6 HEAT TREAT FINISH BLACK ANODIZE SPEC MIL-A-8625, TYPE III, CLASS II	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CANAM CHECKED: MACKOVJAK OP'S APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL	
SCALE 1:1	DATE 1/22/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-700	1	WIRE CLAMP	6061-T6	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																																																										
Description Work Order Deviation				Disposition				Completed By																																																									
								Lead hand / Supervisor Approval Verification																																																									
								QC / QA Coordinator Approval																																																									
Root Cause		FAULT CATEGORY																																																															
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐																																																																



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038962

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038962

PO Date: 2/6/18

Due Date: 2/14/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
FEB 12 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170205	RBW6705G02631-3G-1	Lever Rigging Fork, T/R Actuator CLEAR ANODIZE (RED BARN) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant - Certificate of Conformity is required	Firmed	2/16/18	2 pcs 8x	0 pcs 8x	2 pcs AT 18/02/16	\$9.38/pcs	\$18.76
2	170188	RBW6705G02431-3G-1	Lever Rigging Fork -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	2/16/18	7 pcs ✓ 7x	0 pcs 7x	7 pcs AT 18/02/16	\$9.38/pcs	\$65.66
3	170797	RB T103311-101	Sleeve Tool -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	2/16/18	6 pcs ✓ 6x	0 pcs 6x	6 pcs AT 18/02/16	\$9.38/pcs	\$56.28
4	170590	RBE350A94-5201-20	Cartridge, Dummy, Fuel -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/16/18	6 pcs ✓ 6x	0 pcs 6x	6 pcs AT 18/02/16	\$13.55/pcs	\$81.30

Plex 2/12/18 10:28 AM dart.lavoie.chanta

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	171148	RBE703A95-0520-01-1	Quill -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	2/16/18	6 pcs	0 pcs	6 pcs	\$13.55/pcs	\$81.30
6	170554	647.0113	Strut Doubler Issue P/O to ATG : Hard anodize, Color Black and Prime as Per Dwg 647.0100 Rev. A	Firmed	2/28/18	16 pcs	0 pcs	16 pcs	\$12.80/pcs	\$204.80
7	170470	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	2/28/18	24 pcs	0 pcs	24 pcs	\$7.30/pcs	\$175.20
8	169913	SWA6A-700	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	2/28/18	20 pcs	0 pcs	20 pcs	\$5.10/pcs	\$102.00
9	169727	SWA10A-700	Wire Clamp : IPP Rev A 17.11.08 New issue DP Verify DD -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	2/28/18	12 pcs	0 pcs	12 pcs	\$5.10/pcs	\$61.20
10	170474	646.3719	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3719 Rev. A	Firmed	2/28/18	24 pcs	0 pcs	24 pcs	\$7.30/pcs	\$175.20
11	168246	646.3716	Gauge Bracket Issue P/O to ATG : _____ATG, black anodize and prime as per dwg 646.3716 Rev. A	Firmed	2/28/18	10 pcs	0 pcs	10 pcs	\$7.20/pcs	\$72.00
12	170472	646.3717	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	2/28/18	12 pcs	0 pcs	12 pcs	\$7.30/pcs	\$87.60
13	170473	646.3718	Custom Washer Issue P/O _____ATG, black anodize and prime as per dwg 646.3718 Rev. A	Firmed	2/28/18	30 pcs	0 pcs	30 pcs	\$5.00/pcs	\$150.00
Grand Total:										\$1,331.30

Order Notes





A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914637

Date: 16-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: SWA6A-700 Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils), Water Sealant Job: 22509	Rev: 3 PO: PO038962	Line: 8
12 ea	Part: SWA10A-700 Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Job: 22510	Rev: 4 PO: PO038962	Line: 9
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/02/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			